

# ProCAST Production Tooling

## A Unique Approach to Short-Run Manufacturing

### About

GKN Forecast 3D's ProCAST Production Tooling combines the precision and accuracy of a CNC (computer numerical control) machined master pattern with the repeatability of our nationally renowned urethane casting process. This combination is a manufacturing solution for short-run products when time constraints are a factor.

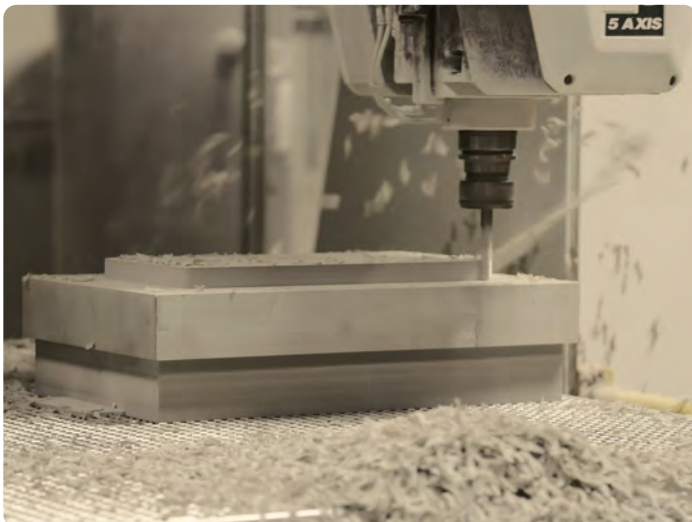
Using this process, high-quality features are incorporated with color and textures cast in, avoiding the pitfalls of scratches and adhesion issues that often plague painted parts. Due to the design flexibility of soft tooling, many conventional tooling design constraints become obsolete. Production tools are guaranteed to endure the life of the product or GKN Forecast 3D will reproduce at no cost.

### Benefits

1. **Scale:** Optimal for low- to mid-volume production, especially low-volume applications (50 to 10,000 parts) where hard tooling is too costly and lead times are lengthy
2. **Appearance:** High-quality aesthetics
3. **Accuracy:** Castings meet dimensional requirements consistently, compared to traditional RTV solutions
4. **Guarantee:** Production tooling is a one-time, nonrecurring engineering (NRE) charge guaranteed for the life of the program.
5. **Sustainable:** Manufacturing is 100% U.S.-based for supply-chain reliability and security.
6. **Certified:** ITAR compliant: ISO 9001:2015 and AS9100D-certified facilities

### Applications

- Complex and functional prototypes and end-use parts
- Low-volume solutions for medical, aerospace, and transportation
- Functional enclosures, panels, bezels, and housings
- Consumer products
- Silicone keypads, buttons, and elastomeric options, from soft to hard Shore A durometers



# Process

1. CNC machines & finishes two individual halves of tool
2. Silicone mold of both halves is created
3. Both halves are assembled and processed by GKN Forecast 3D's Casting Department
4. Material of choice is injected into silicone cavity mold under vacuum
5. Molds are placed in oven or autoclave to cure
6. Parts are reviewed for aesthetic and dimensional quality
7. Gates and flashing are removed
8. Secondary operations are performed
9. Parts undergo final quality check and are packaged for shipment



<b>Lead Time</b>	1-3 weeks
<b>Accuracy</b>	+/- .007" first inch plus .002" per inch thereafter
<b>Wall Thickness</b>	Parts designed per injection mold best practices
<b>Feature Size</b>	Feature size typically limited to cutter size
<b>Order Volume</b>	50 to 10,000 pieces batch production
<b>Custom Finishes</b>	Custom colors, custom hardware installation, component assembly, pad printing, laser etching, over-molding supplied substrates

# Materials

- Rigid epoxies & urethanes
- Silicone & urethane rubbers
- Water-clear urethanes
- Eco performance resins
- Special-application plastics
- ABS, PC, and HDPE-like production grade urethane
- UL 94 V-0 flame rated materials

Compared to traditional cast urethane silicone tools that have a limited life, ProCAST Production Tools provide a lifetime guarantee.

To learn more about ProCAST Production Tooling for your project, contact your GKN Forecast 3D sales representative at [hello@forecast3d.com](mailto:hello@forecast3d.com).

